

配管用ステンレス溶接鋼管慣用標準寸法及び重量

上段… SUS304・SUS304L 下段… SUS316・SUS316L (単位: kg/m)

SUS304丸棒

外 径			肉 厚										
(A)	(B)	mm	1.5	2.0	2.5	3.0	3.5	4.0	4.5	5.0	5.5	6.0	6.5
6	⅝	10.5	.336 .338	.423 .426									
8	¾	13.8	.460 .463	.588 .592	.704 .708								
10	⅞	17.3	.590 .594	.762 .767	.922 .928	1.07 1.08							
15	⅝	21.7	.755 .760	.981 .988	1.20 1.20	1.40 1.41	1.59 1.60						
20	¾	27.2	.960 .966	1.26 1.26	1.54 1.55	1.81 1.82	2.07 2.08						
25	1	34.0	1.21 1.22	1.59 1.60	1.96 1.97	2.32 2.33	2.66 2.68	2.99 3.01	3.31 3.33	3.61 3.64			
32	1¼	42.7	1.54 1.55	2.03 2.04	2.50 2.52	2.97 2.99	3.42 3.44	3.86 3.88	4.28 4.31	4.70 4.73			
40	1½	48.6	1.76 1.77	2.32 2.34	2.87 2.89	3.41 3.43	3.93 3.96	4.44 4.47	4.94 4.98	5.43 5.47			
50	2	60.5	2.20 2.22	2.91 2.93	3.61 3.64	4.30 4.32	4.97 5.00	5.63 5.67	6.28 6.32	6.91 6.96	7.54 7.58		
65	2½	76.3		3.70 3.73	4.60 4.63	5.48 5.51	6.35 6.39	7.20 7.25	8.05 8.10	8.88 8.94	9.70 9.76	10.5 10.6	11.3 11.4
80	3	89.1		4.34 4.37	5.39 5.43	6.43 6.48	7.46 7.51	8.48 8.53	9.48 9.54	10.5 10.5	11.5 11.5	12.4 12.5	13.4 13.5
90	3½	101.6		4.96 4.99	6.17 6.21	7.37 7.42	8.55 8.61	9.72 9.79	10.9 11.0	12.0 12.1	13.2 13.3	14.3 14.4	15.4 15.5
100	4	114.3		5.59 5.63	6.96 7.01	8.32 8.37	9.66 9.72	11.0 11.1	12.3 12.4	13.6 13.7	14.9 15.0	16.2 16.3	17.5 17.6
125	5	139.8		6.87 6.91	8.55 8.61	10.2 10.3	11.9 12.0	13.5 13.6	15.2 15.3	16.8 16.9	18.4 18.5	20.0 20.1	21.6 21.7
150	6	165.2		8.13 8.18	10.1 10.2	12.1 12.2	14.1 14.2	16.1 16.2	18.0 18.1	20.0 20.1	21.9 22.0	23.8 23.9	25.7 25.9
200	8	216.3		10.7 10.7	13.3 13.4	15.9 16.0	18.6 18.7	21.2 21.3	23.7 23.9	26.3 26.5	28.9 29.1	31.4 31.6	34.0 34.2
250	10	267.4		13.2 13.3	16.5 16.6	19.8 19.9	23.0 23.2	26.2 26.4	29.5 29.7	32.7 32.9	35.9 36.1	39.1 39.3	42.2 42.5
300	12	318.5		15.8 15.9	19.7 19.8	23.6 23.7	27.5 27.6	31.3 31.5	35.2 35.4	39.0 39.3	42.9 43.2	46.7 47.0	50.5 50.8

寸法	重量kg/m	寸法	重量kg/m
5φ	.156	50φ	15.6
6	.224	55	18.8
7	.305	60	22.4
8	.40	65	26.3
9	.50	70	30.5
10	.62	75	35.0
12	.90	80	39.8
13	1.05	85	45.0
14	1.22	90	50.4
15	1.40	95	56.2
16	1.59	100	62.3
17	1.78	105	68.6
18	2.02	110	75.3
19	2.25	115	82.3
20	2.49	120	89.6
21	2.75	125	97.3
22	3.01	130	105.2
24	3.59	140	122.0
25	3.89	150	140.1
26	4.21	160	159.4
28	4.88	170	179.9
30	5.60	180	201.7
32	6.37	190	224.7
34	7.20	200	249.0
35	7.63	210	274.5
36	8.07	220	301.3
38	8.99	230	329.3
40	9.96	240	358.6
42	11.0	250	389.1
44	12.1	260	420.8
45	12.6	270	453.8
46	13.2	280	488.0
48	14.3	300	560.3

SUS304 フラットバー

単位 4m定尺/kg

厚mm \ 幅mm	3	4	5	6	8	9	10	12	16	19	20	22	25	30	32	36
10	.952	1.27	1.59	1.90	2.54	2.86	3.17	3.81	5.08	6.04	6.36	6.96	7.92	9.52	10.2	11.4
11	1.05	1.40	1.75	2.09	2.79	3.14	3.49	4.20	5.60	6.64	6.96	7.68	8.72	10.5	11.2	12.6
12	1.14	1.52	1.90	2.28	3.04	3.42	3.81	4.57	6.08	7.24	7.60	8.36	9.52	11.4	12.2	13.7
13	1.24	1.65	2.06	2.48	3.30	3.71	4.12	4.96	6.60	7.84	8.24	9.08	10.30	12.4	13.2	14.8
15	1.43	1.90	2.38	2.86	3.81	4.28	4.76	5.72	7.60	9.04	9.52	10.50	11.90	14.3	15.2	17.1
16	1.52	2.03	2.54	3.05	4.08	4.56	5.08	6.08	8.12	9.64	10.20	11.20	12.70	15.2	16.2	18.3
19	1.81	2.42	3.01	3.62	4.84	5.44	6.04	7.24	9.64	11.40	12.00	13.20	15.10	18.1	19.3	21.7
20	1.90	2.54	3.17	3.81	5.08	5.72	6.36	7.60	10.20	12.00	12.70	14.00	15.90	19.0	20.3	22.8
22	2.09	2.79	3.49	4.20	5.60	6.28	6.96	8.36	11.20	13.20	14.00	15.30	17.40	20.9	22.3	25.1
25	2.38	3.17	3.96	4.76	6.36	7.12	7.92	9.52	12.70	15.10	17.40	17.40	19.80	23.8	25.4	28.6
30	2.86	3.81	4.76	5.72	7.60	8.56	9.52	11.40	15.20	18.10	19.00	20.90	23.80	28.6	30.4	34.2
32	3.04	4.08	5.08	6.08	8.12	9.12	10.20	12.20	16.20	19.30	20.30	22.30	25.40	30.4	32.5	36.6
35	3.33	4.44	5.56	6.68	8.88	10.00	11.10	13.30	17.80	21.10	22.20	24.40	27.80	33.3	35.5	40.0
38	3.62	4.84	6.04	7.24	9.64	10.80	12.10	14.50	19.30	22.90	24.10	26.50	30.10	36.2	38.6	43.2
40	3.81	5.08	6.36	7.60	10.20	11.40	12.70	15.20	20.30	24.10	25.40	27.90	31.70	38.1	40.8	45.6
45	4.28	5.72	7.12	8.56	11.40	12.80	14.30	17.10	22.80	27.10	28.60	31.40	35.70	42.8	45.6	51.2
50	4.76	6.36	7.92	9.52	12.70	14.30	15.90	19.00	25.40	30.10	31.70	34.90	39.60	47.6	50.8	57.2
60	5.72	7.60	9.52	11.40	15.20	17.10	19.00	22.80	30.40	36.20	38.10	42.00	47.60	57.2	60.8	68.4
65	6.20	8.24	10.30	12.40	16.50	18.60	20.60	24.80	33.00	39.20	41.20	45.40	51.60	62.0	66.0	74.4
70	6.68	8.88	11.10	13.30	17.80	20.00	22.20	26.60	35.50	42.00	44.40	48.80	55.60	66.8	71.2	80.0
75	7.12	9.52	11.90	14.30	19.00	21.40	23.80	28.60	38.10	45.20	47.60	52.40	59.60	71.4	76.0	85.6
90	8.56	11.40	14.30	17.10	22.80	25.70	28.60	34.30	45.70	54.40	57.20	62.80	71.40	85.6	91.2	102.8
100	9.52	12.70	15.90	19.00	25.40	28.60	31.70	38.10	50.80	60.40	63.60	69.80	79.30	95.2	101.6	114.0
125	11.90	15.90	19.80	23.80	31.70	35.70	39.60	47.60	63.40	75.30	79.20	87.20	99.20	119.0	126.8	142.8
150	14.30	19.0	23.80	28.60	38.10	42.80	47.60	57.20	76.10	90.40	95.20	104.0	119.00	142.8	152.4	171.2